





BREADMAKING MACHINE SETTINGS

	A	B	C	D	E	F	G	H
1	BREAD MAKING MACHINE SETTINGS							
2	F. GADEK		FEB0404					
3								
4	SETTING >	BASIC	RAPID	FRENCH	WHOLE	DOUGH	BAKE ONLY	QUICK
5	CYCLE				WHEAT			BREAD
6								
7	MIXING	10	10	18	10	20		14
8	FIRST RISE	20	5	40	25			
9	2ND KNEAD	15	15	22	20			
10	2ND RISE	20		20	30	20		
11	FINAL RISE	55	55	65	70	50	60	41
12	BAKE	60	55	65	55	0	60	55
13	KEEP WARM	60	60	60	60			60
14	TIME ADDITIONS	40	25	75	50			
15	TOTAL TIME	180	140	230	210	90	120	110
16								
17	NOTE							
18		WHOLE WHEAT IS 210 NOT 220						
19								
20	NOE 2 CHARTS BELOW - CHART 1 AND CHART 2							